



5S Workplace Organization

May 23, 2017 | 8:30 am – 4:30 pm

Location

Manufacturers Resource Center
961 Marcon Boulevard, Suite 200 | Allentown PA 18109

www.mrcpa.org

5S Explanation



This 5S Workplace Organization course consists of one day of classroom training where you will learn to reduce waste through a systematic application of the 5S System – Sort, Set in Order, Shine, Standardize, and Sustain. This workshop teaches the basic 5S techniques presented through a simulation that resembles an actual shop floor, using a production line with assembly areas, tools, inventory, and workers. Participants will serve as employees in the operation.

Benefits

- It can be done today
- Everyone can participate
- Waste is made visible
- Improves set up times
- Improves quality, safety, morale and productivity

Implementation Results

On average, typical results attained:

- Lead-time reduced by 95%
- Productivity increased 20-50%
- Work-in-process reduced 90%,
- Quality improved 50-90%
- Spaced utilization reduced by 50-75%
- Increased flexibility and worker skill enhancement

Cost: \$300/person, \$250/person for 3 or more employees
Includes Continental breakfast, lunch, and materials

Presenters: [Mike Withka](#), MRC Senior Strategy Manager & Lean Coach
[Gene Kaschak](#), MRC Strategy Manager & Lean Coach

For registration, go to:

www.mrcpa.org/events