



# 5S Workplace Organization & Standardization

June 4, 2019 | 8:30 am – 4:30 pm

*Location*

Manufacturers Resource Center  
961 Marcon Boulevard, Suite 200 | Allentown PA 18109

[www.mrcpa.org](http://www.mrcpa.org)



## The 5S System *Workplace Organization & Standardization*

This 5S Workplace Organization course consists of one day of classroom training where you will learn to reduce waste through a systematic application of the 5S System – Sort, Set in Order, Shine, Standardize, and Sustain. This workshop teaches the basic 5S

techniques presented through a simulation that resembles an actual shop floor, using a production line with assembly areas, tools, inventory, and workers. Participants will serve as employees in the operation.

### Benefits

- It can be done today
- Everyone can participate
- Waste is made visible
- Improves set up times
- Improves quality, safety, morale and productivity

### Implementation Results

On average, typical results attained:

- Lead-time reduced by 95%
- Productivity increased 20-50%
- Work-in-process reduced 90%,
- Quality improved 50-90%
- Spaced utilization reduced by 50-75%
- Increased flexibility and worker skill enhancement

**Cost:** \$350/person, \$300/person for 3 or more employees  
Includes Continental breakfast, lunch, and materials

For registration, go to: [www.mrcpa.org/events](http://www.mrcpa.org/events)

**Presenters:** [Mike Withka](#), MRC Senior Strategy Manager & Lean Coach  
[Gene Kaschak](#), MRC Strategy Manager & Lean Coach